

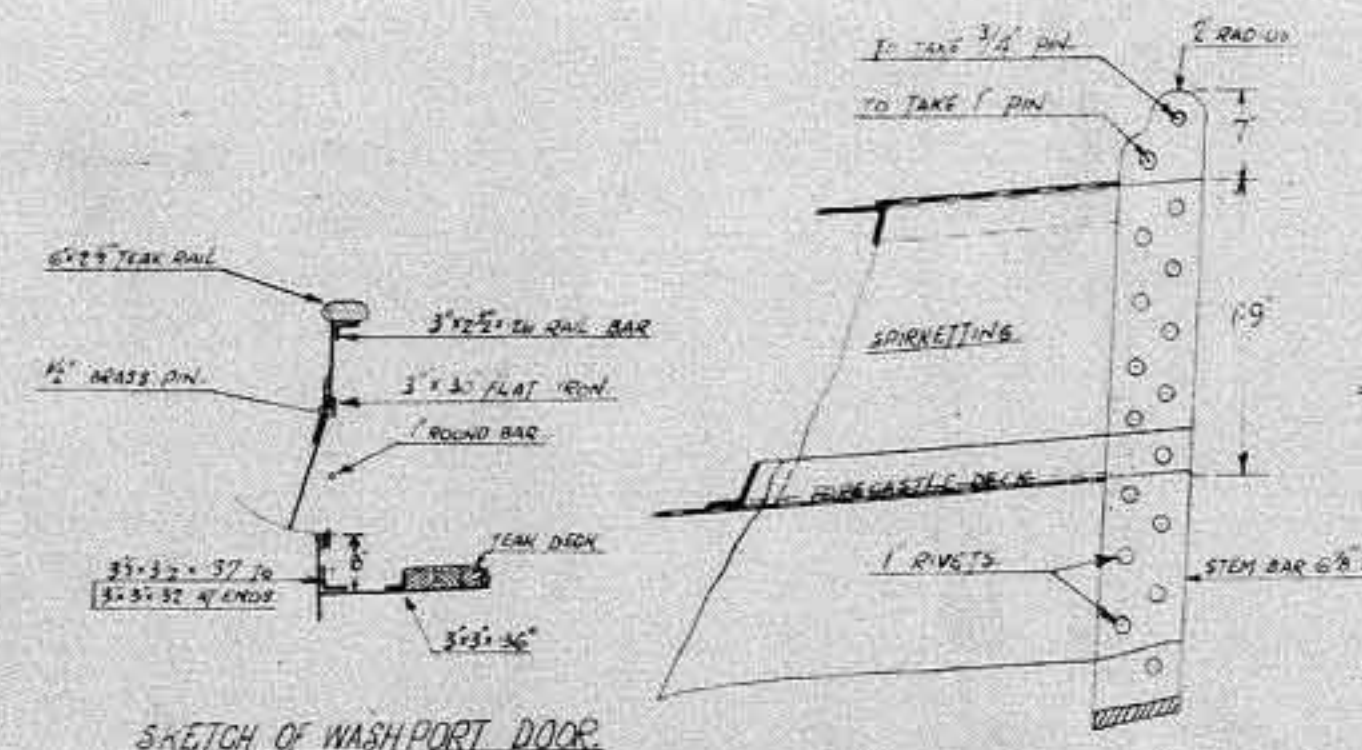
JOHN OXLEY.

INDENT NO 874 PILOT STEAMER FOR BRISBANE.

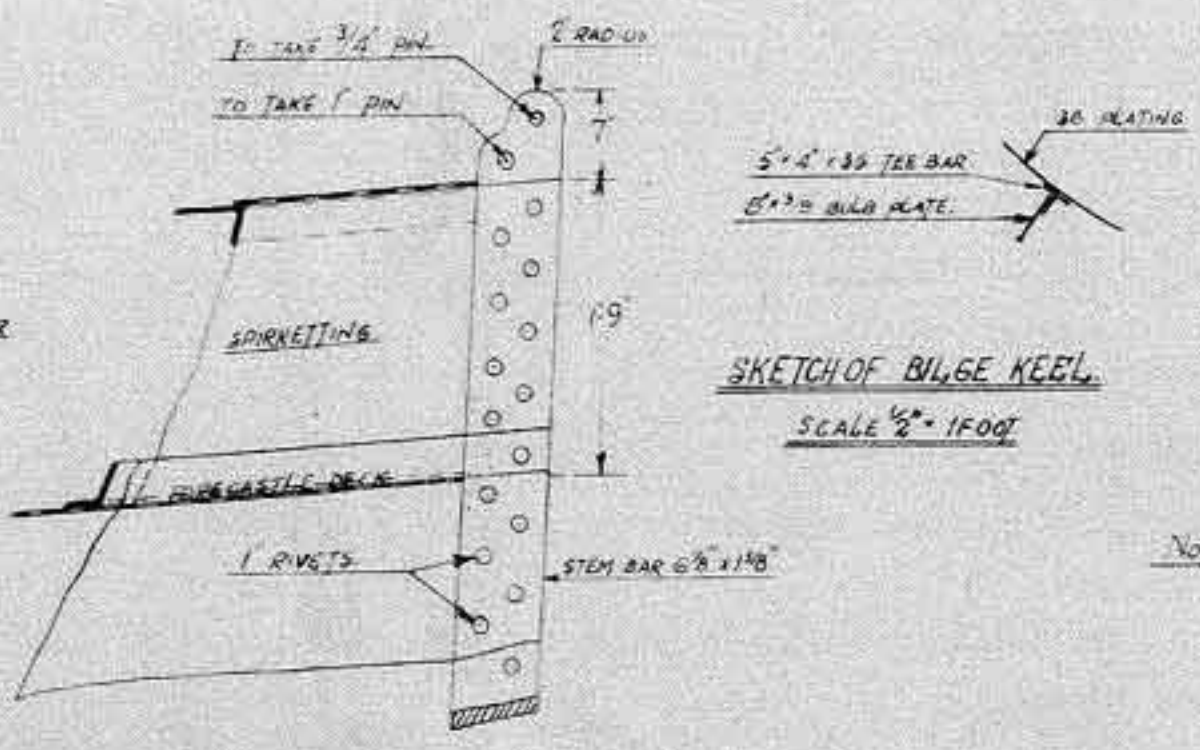
S.S. NO 464.

SHELL EXPANSION.

SCALE 1/4" = 1 FOOT.



SKETCH OF WASHPORT DOOR SCALE 1/2\"/>

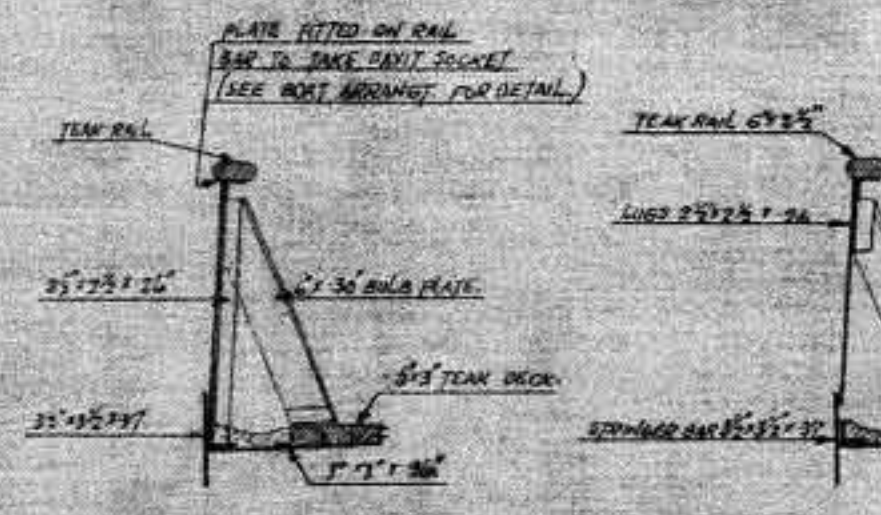


SKETCH OF STEM HEAD SCALE 1\"/>

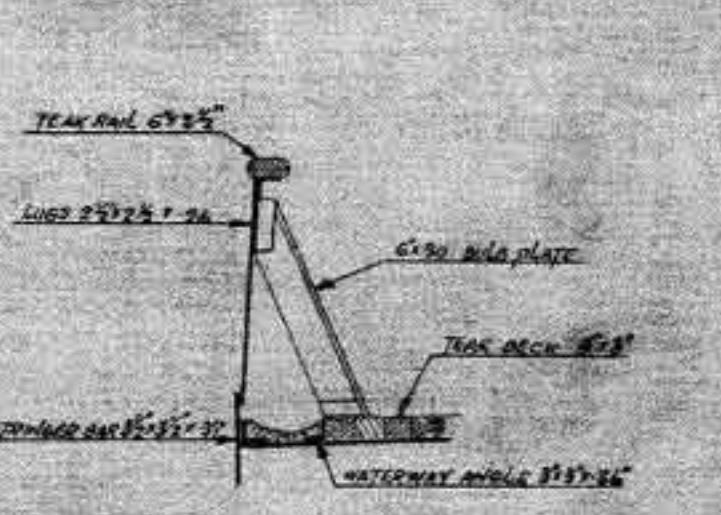
DENOTES S R BUTT LAP 2\"/>
DENOTES DR BUTT LAP 5\"/>
- T R 7\"/>
BULWARK STAYS

NOTE - ALL SIDE LIGHTS TO BE MARKED BY JOINER

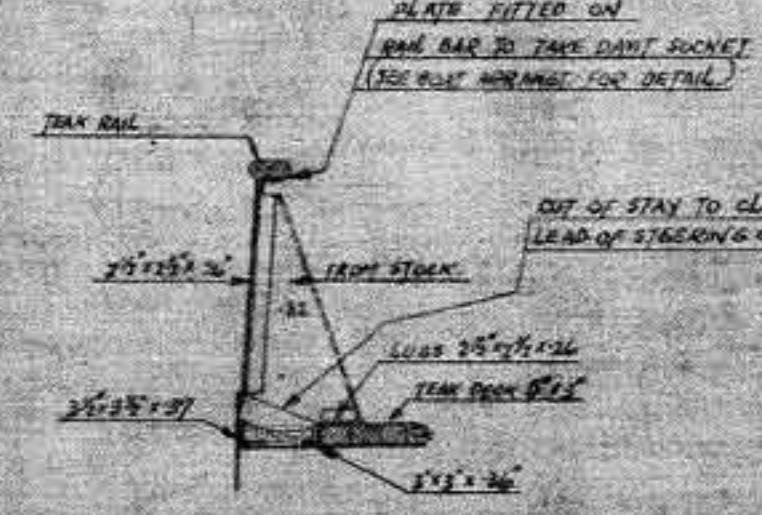
RIVETING.
SHELL - 1/2\"/>
BELT HEAD FRAMES TO SHELL SPACED 5 DIAM APART 1/4\"/>
WT PLAT STRONGER TO SHELL 4\" DIAM APART 1/4\" RIVETS
SHELL KEEL TO SHELL 4 RIVETS EACH SPACE 1/4\" RIVETS
RIVETS IN SHELL BUTTS NOT TO BE SPACED MORE THAN 8\" DIAM APART 1/4\" RIVETS
RIVETS IN SHELL STAYS NOT TO BE SPACED MORE THAN 4\"
FRAMES TO SHELL EXCEPT AS UNDER SPACED 7\" DIAM APART 1/4\" RIVETS
- 7\" DIAM APART 1/4\" RIVETS
- IN PLANS 5\"
BULGE KEEL TO SHELL SPACED 5 DIAM APART 1/4\" RIVETS
- BULGE PLATE TO SHELL KEEL 6\"
UPPER DECK STRONGER APART TO SHELL SPACED 8\" DIAM APART 1/4\" RIVETS
BULWARK RAIL BAR TO BULWARK SPACED 7\" DIAM APART 1/4\" RIVETS
BULWARK SEAM TO SUPERSTRONG SPACED 5\" DIAM APART 1/4\" RIVETS
GARBOARD PLATE TO SHELL KEEL SPACED 5\" DIAM APART 1\" RIVETS
BULWARK BUTTS AND LANDINGS (EXCEPT SHEET PILING SEAM) 3/8\" RIVETS
- BUTT STRAITS 4\" 3/8\" RIVETS
RIVETS THROUGH STEEL & SHEET PILING TO BE DRILLED 1/8\" ABOVE THE LEVEL OF THE PLATING



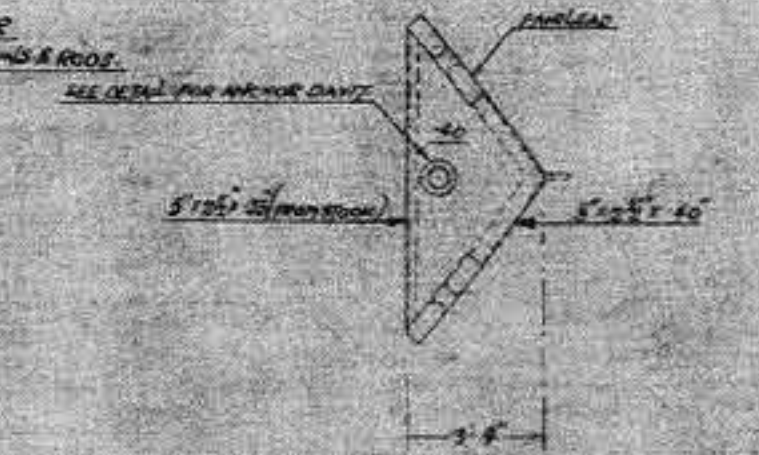
SKETCH OF BULWARK STAY (MARKED 2\"/>



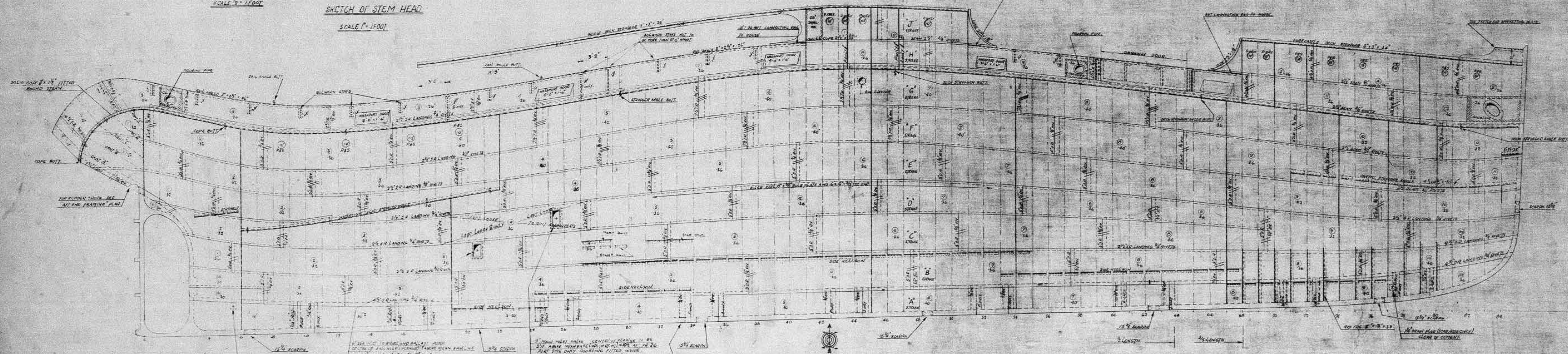
SKETCH OF BULWARK STAY (MARKED 3\"/>



SKETCH OF BULWARK STAY (MARKED 4\"/>



DETAIL OF SPRINLETTING PLATE SCALE 1/2\"/>



NOTE - GARBOARD STRAPS TO BE STRAPPED STRAPS 1 1/2\"/>

N1 JOHN OXLEY 16

John Oxley